

# ***PICTURE WINDOW INSTALLATION INSTRUCTIONS***

- STEP 1:** INSTALL WINDOW IN OPENING.
- STEP 2:** SET WINDOW TO FACTORY SPECS. IF IT IS A COMBO LOUVERED / PICTURE WINDOW, USE SETTING GUIDE SUPPLIED FOR LOUVER INSTALLATION. IF IT IS A PICTURE WINDOW ONLY, SET PLUMB AND TRUE.
- STEP 3:** ANCHOR WINDOW IN PLACE.

## ***PICTURE WINDOW GLAZING INSTRUCTIONS***

- STEP 1:** APPLY STRIP CAULK ALL THE WAY AROUND THE INSIDE OF THE STATIONARY FRAME FLANGE.
- STEP 2:** INSERT GLASS.
- STEP 3:** APPLY A BEAD OF TUBE CAULKING AROUND THE PERIMETER OF THE GLASS AND FILL ALL VOIDS BETWEEN GLASS AND FRAME.
- STEP 4:** PLACE ANGLE AGAINST GLASS, HOLD FIRMLY, AND SCREW TO FRAME WITH FIXED FLANGE ON OUTSIDE OF BUILDING TO PREVENT LEAKING AND TO MAINTAIN SECURITY. SCREWS SHOULD NOT BE ACCESSABLE FROM THE OUTSIDE OF THE BUILDING.
- STEP 5:** APPLY BEAD OF TUBE CAULKING TO ALL FRAME JOINTS INSIDE AND OUTSIDE.

***FOR ADDITIONAL PROTECTION, APPLY CLEAR CAULK BEAD TO EXTERIOR GLASS BEAD AFTER INSTALLATION.***